GENERAL MACHINING TOLERANCE - GRADE MEDIUM (UNI EN ISO 22768) TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO (UNI EN ISO 22768)										
Size	above up to	Gruppo di dimensioni	oltre fino a	- 6	6 30	30 120	120 400	400 1000	1000 2000	2000 4000	4000
Tolerance		Scostamenti		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

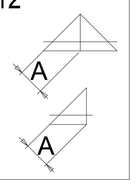
REMOVE SHARP EDGES
TOGLIERE SPIGOLI VIVI

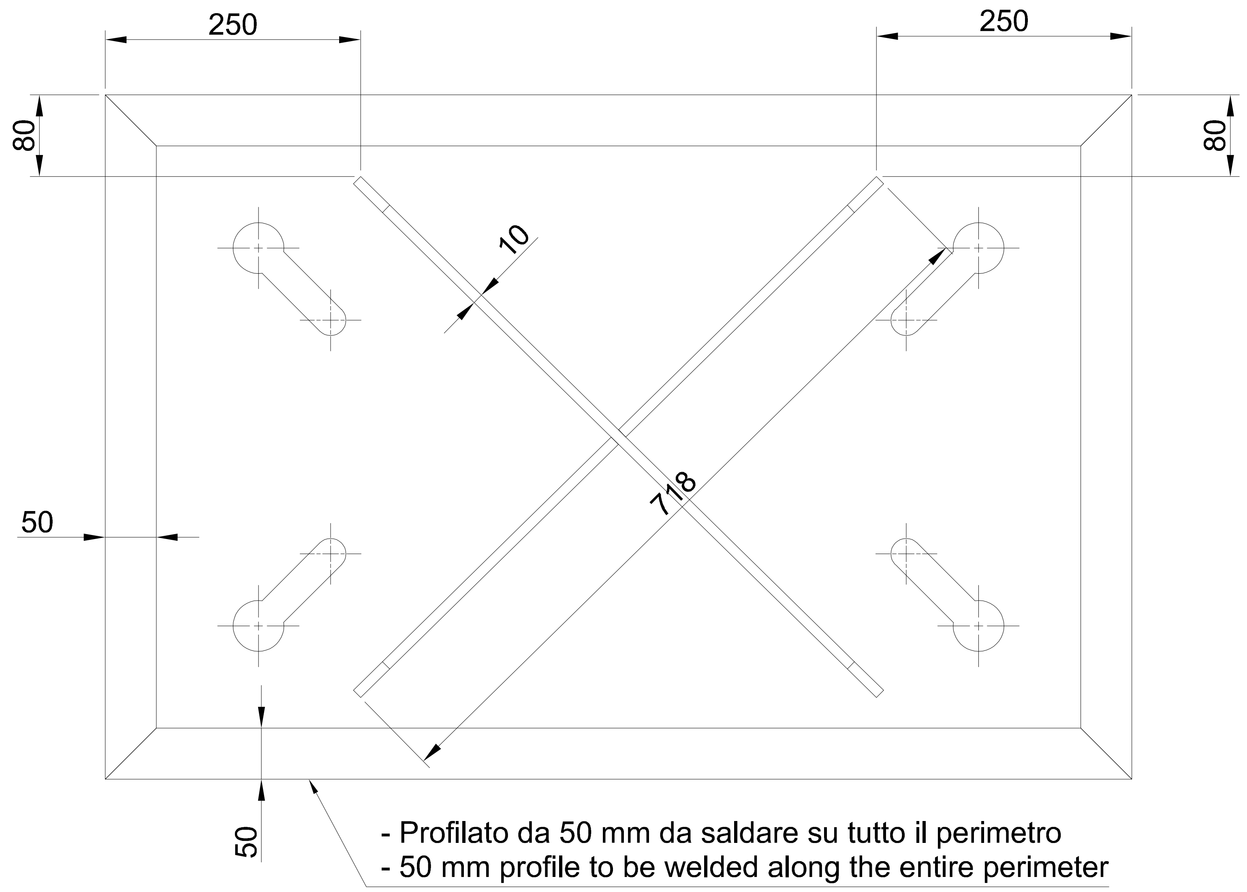
Chamfer Smusso	0.5x45°	R=0.5

NORME GENERALI DI SALDATURA
GENERAL RULES FOR WELDED JOINTS

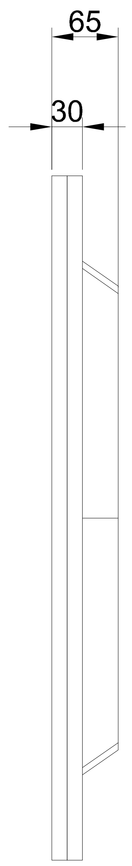
PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"
EDGE PREPARATION FOR WELDING ACCORDING TO

DOVE NON ALTRIMENTI INDICATO - A = 0.7
DELLO SPESSORE MINIMO DA COLLEGARE
WHERE NOT SPECIFIED - A = 0.7
OF THE MINIMUM THICKNESS TO BE JOINT

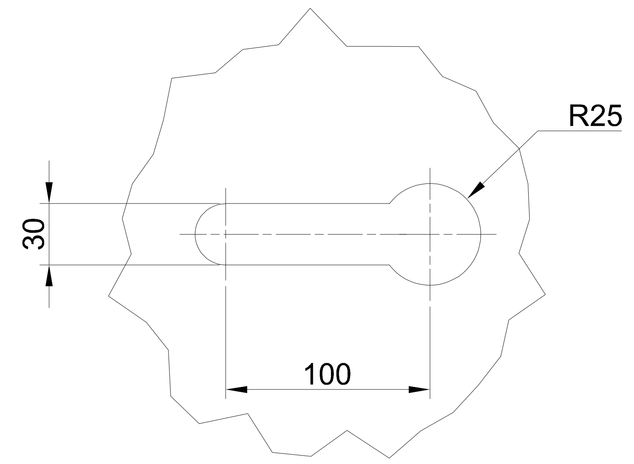


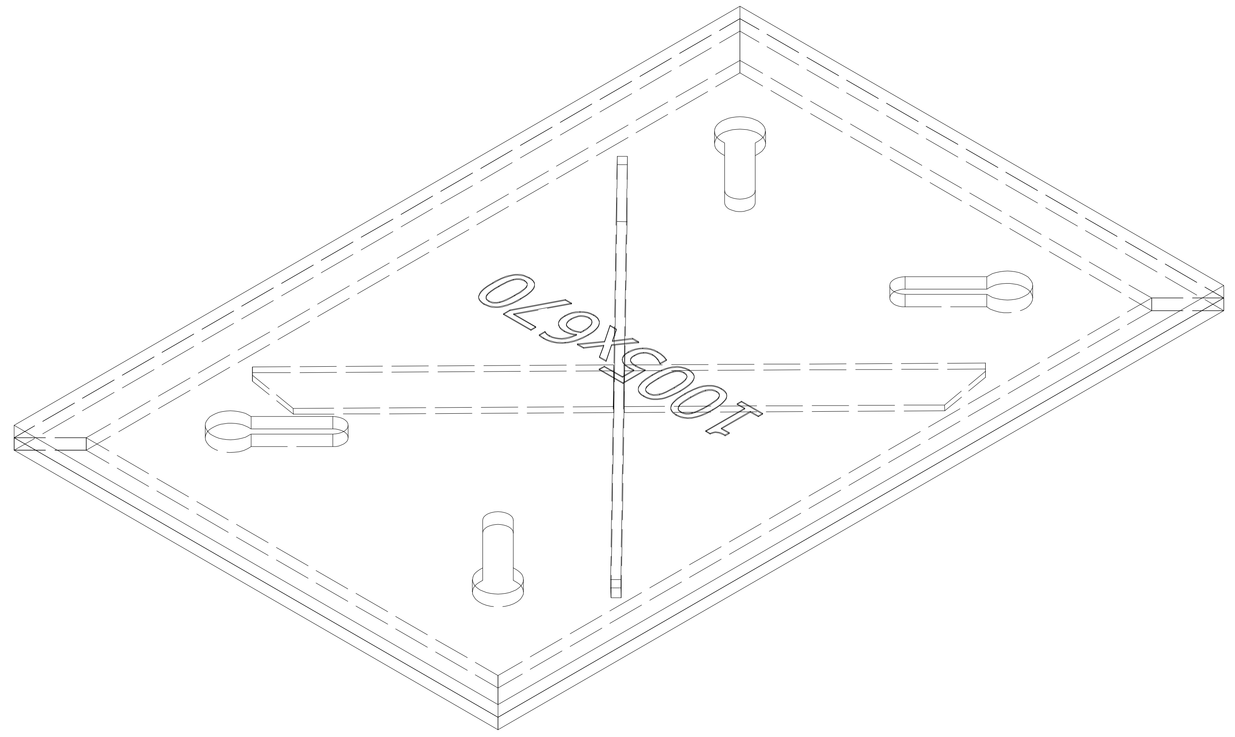


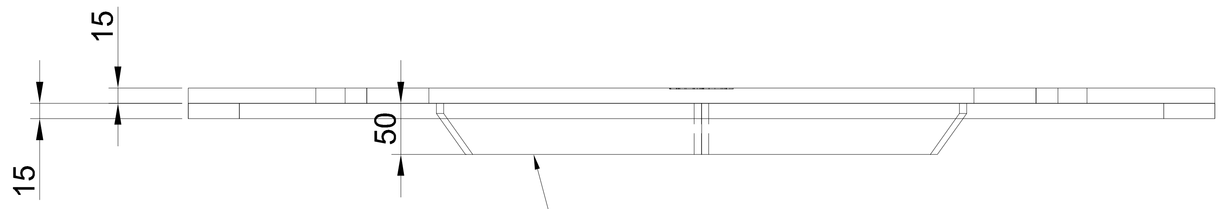
- Profilato da 50 mm da saldare su tutto il perimetro
- 50 mm profile to be welded along the entire perimeter



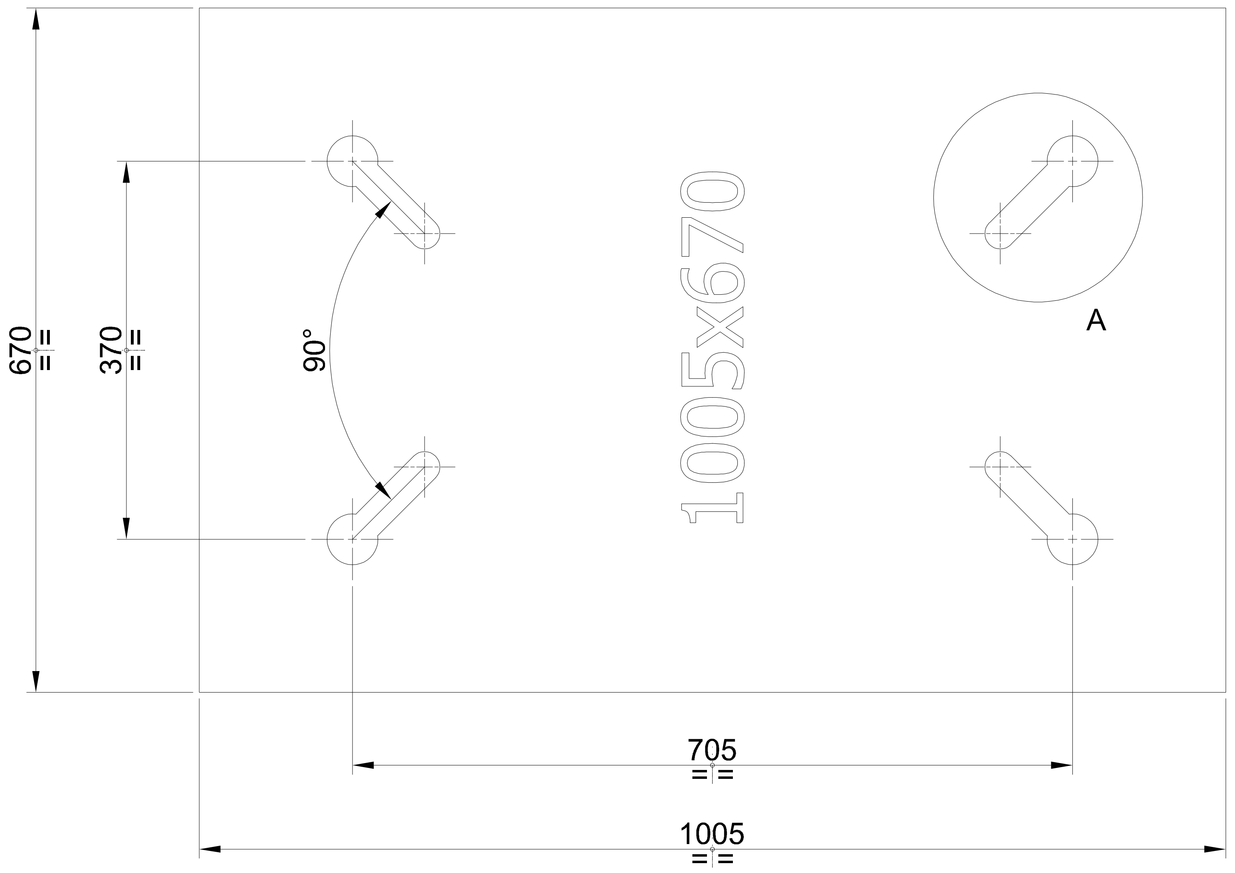
A (1 : 3)







- Lamiera da saldare come rinforzo sotto la lamiera
- Sheet metal to be welded as reinforcement under the sheet metal



BRUNO PRESEZZI spa
UFFICIO TECNICO
VALIDO PER COSTRUZIONE

Q.TA'	S.P.	R.V.	R.V.	S235JR EN 10025	100,9 kg
	Disegnato	Verificato	Autorizzato	Materiale	Massa

06/10/2025 DATA

Descrizione:

Lamiera Sp.15+15

(Sheet Metal Sp.15+15)

COMMESSA N.

Disegno N.

60-26-00B-122

Scala: 1 : 6

Revisione: 0

Foglio: 1 *di* 1

DIS. ASSIEME

A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno

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Tel. 039/635021 FAX 039/6081373 - e-mail: bruno.presezzi@brunopresezzi.com

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